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ABSTRACT OF THE DISCLOSURE

Method and machine for joining article components. The method include feeding articles of a first and second group to a first tipping apparatus, transferring a uniting band to the articles of the first group from the first tipping apparatus, feeding the articles of the first and second groups to a second tipping apparatus, transferring a uniting band to the articles of the second group from the second tipping apparatus, and wrapping the uniting bands around the articles of the first and second group in a rolling device. The instant abstract is neither intended to define the invention disclosed in this specification nor intended to limit the scope of the invention in any way.